

# TWECO®

## TWECO CLASSIC

*Air-Cooled MIG Guns*



**THE BEST JUST GETS BETTER  
ALL WITHOUT CHANGING OUR TIME-TESTED,  
PROVEN COMPONENTS**

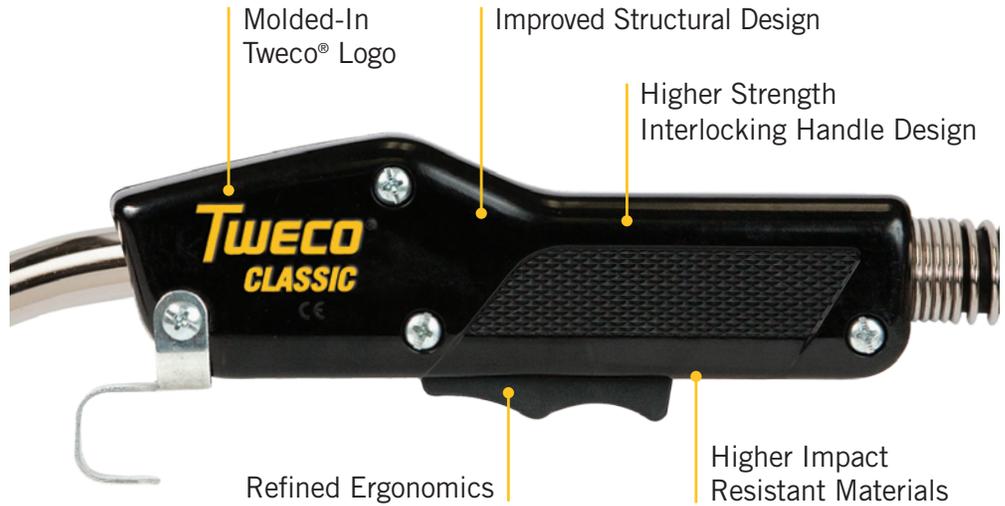
*Tweco.com*

***The MIG Gun That Built America™***

U.S. Customer Care: 800-426-1888  
Canada Customer Care: 905-827-4515  
International Customer Care: 940-381-1212

## Improvements to Our Classic MIG Gun

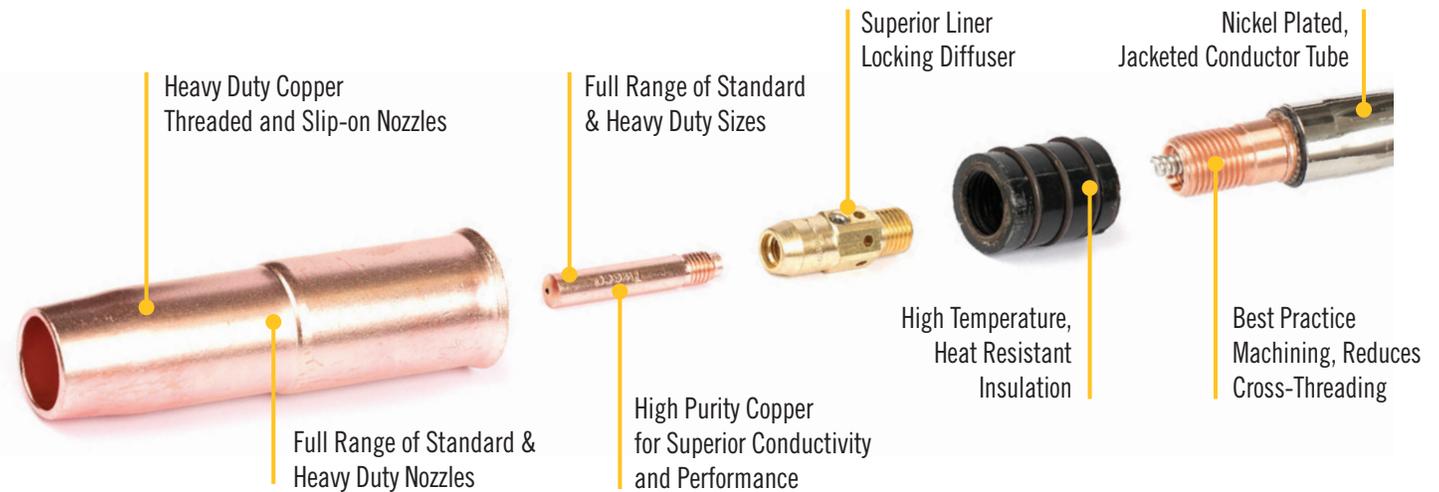
- Enhanced Toughness
- Improved Durability
- Higher Performance
- Finally a Bold, Bright Molded in Tweco Logo that Let's You Know this is Genuine Tweco



**All Internal Components Except Trigger Remain the Same**

## We Created the "Tweco Standard" for Consumables and They Remain the Same on Our Classic Series MIG Guns

### Classic #4 Series Standard Consumables



- 100% Quality Inspected

# TWECO® CLASSIC NO. 2

200 Amps @ 60% Duty Cycle, CO<sub>2</sub>

Refer to Page 7 for Conversion Kit Installation Instructions

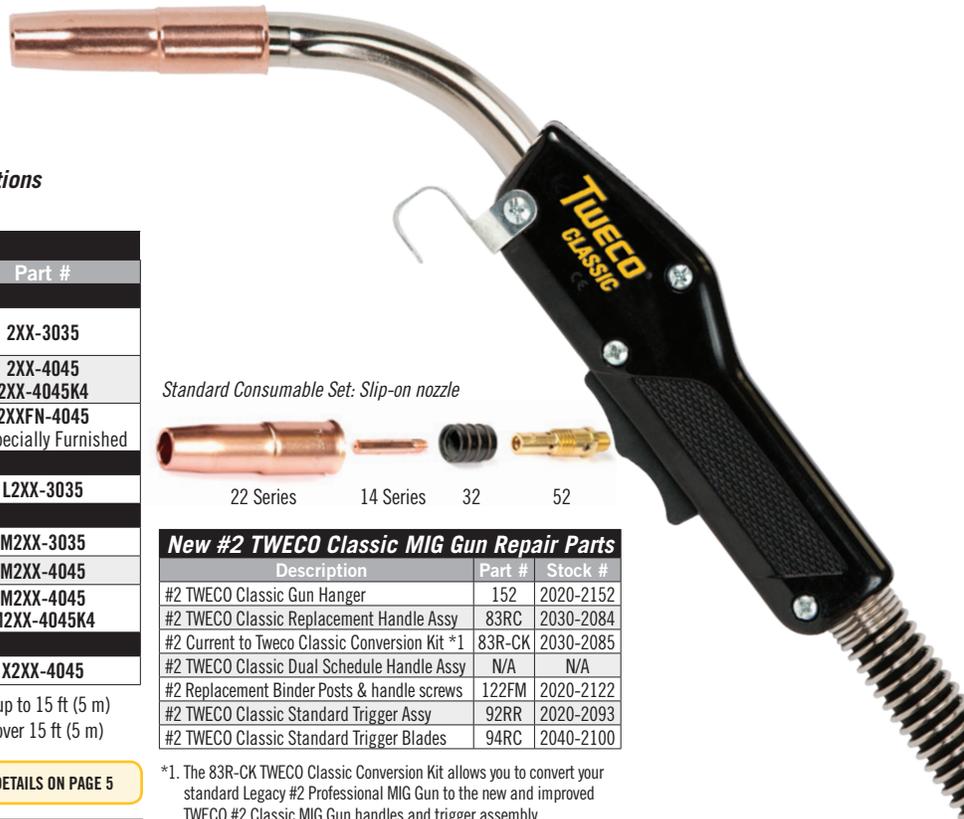
CLASSIC NO. 200 AMP		
Wire Size	Length	Part #
<b>TWECO® STYLE REAR CONNECTOR*</b>		
Up To .035" (0.9 mm)	10 ft (3 m), 12 ft (4 m), 15 ft (5 m), 20 ft (6 m) & 25 ft (8 m)	<b>2XX-3035</b>
Up To .045" (1.2 mm) w/ Knucklehead Tube	12 ft (4 m), 15 ft (5 m) & 25 ft (8 m)	<b>2XX-4045</b> <b>2XX-4045K4</b>
Up To .045" (1.2 mm)	12 ft (4 m), 15 ft (5 m) & 25 ft (8 m)	<b>2XXFN-4045</b> FN-Specially Furnished
<b>LINCOLN® STYLE REAR CONNECTOR†</b>		
Up To .035" (0.9 mm)	10 ft (3 m), 12 ft (4 m) & 15 ft (5 m)	<b>L2XX-3035</b>
<b>MILLER® STYLE REAR CONNECTOR</b>		
Up To .035" (0.9 mm)	10 ft (3 m), 12 ft (4 m) & 15 ft (5 m)	<b>M2XX-3035</b>
Up To .045" (1.2 mm)	10 ft (3 m) & 12 ft (4 m)	<b>M2XX-4045</b>
Up To .045" (1.2 mm) w/ Knucklehead Tube	12 ft (4 m), 15 ft (5 m) & 25 ft (8 m)	<b>M2XX-4045</b> <b>M2XX-4045K4</b>
<b>EURO-KWIK® STYLE REAR CONNECTOR</b>		
Up To .045" (1.2 mm)	12 ft (4 m) & 15 ft (5 m)	<b>X2XX-4045</b>

**Standard Conductor Tube** – 62J-60 (Stock No. 1620-1301) on all guns up to 15 ft (5 m)  
62J-45 (Stock No. 1620-1300) on all guns over 15 ft (5 m)

**Conduit Liner** – 42 Series

\* † **COMPLETE DETAILS ON PAGE 5**

XX Indicates 10 ft, 12 ft, 15 ft, 20 ft, & 25 ft. Visit [VictorTechnologies.com/Tweco](http://VictorTechnologies.com/Tweco) or refer to catalog for available cable lengths. Or call Technical Service at 800-426-1888 to discuss special options.



Standard Consumable Set: Slip-on nozzle



### New #2 TWECO Classic MIG Gun Repair Parts

Description	Part #	Stock #
#2 TWECO Classic Gun Hanger	152	2020-2152
#2 TWECO Classic Replacement Handle Assy	83RC	2030-2084
#2 Current to Tweco Classic Conversion Kit *1	83R-CK	2030-2085
#2 TWECO Classic Dual Schedule Handle Assy	N/A	N/A
#2 Replacement Binder Posts & handle screws	122FM	2020-2122
#2 TWECO Classic Standard Trigger Assy	92RR	2020-2093
#2 TWECO Classic Standard Trigger Blades	94RC	2040-2100

\*1. The 83R-CK TWECO Classic Conversion Kit allows you to convert your standard Legacy #2 Professional MIG Gun to the new and improved TWECO #2 Classic MIG Gun handles and trigger assembly.

# TWECO CLASSIC NO. 3

300 Amps @ 60% Duty Cycle, CO<sub>2</sub>

Refer to Page 7 for Conversion Kit Installation Instructions

CLASSIC NO. 300 AMP		
Wire Size	Length	Part #
<b>TWECO® STYLE REAR CONNECTOR*</b>		
Up To .045" (1.2 mm)	10 ft (3 m), 12 ft (4 m), 15 ft (5 m), 20 ft (6 m) & 25 ft (8 m)	<b>3XX-3545</b>
Up To 1/16" (1.6 mm)	15 ft (5 m) & 25 ft (8 m)	<b>3XX-116</b>
<b>LINCOLN® STYLE REAR CONNECTOR†</b>		
Up To .045" (1.2 mm)	15 ft (5 m)	<b>L315-3545</b>
<b>MILLER® STYLE REAR CONNECTOR</b>		
Up To .045" (1.2 mm)	10 ft (3 m), 12 ft (4 m) & 15 ft (5 m)	<b>M3XX-3545</b>
<b>EURO-KWIK® STYLE REAR CONNECTOR</b>		
Up To .045" (1.2 mm)	12 ft (4 m)	<b>X2XX-4045</b>

**Standard Conductor Tube** – 63J-60 (Stock No. 1630-1111) on all guns up to 15 ft (5 m)  
63J-45 (Stock No. 1630-1110) on all guns over 15 ft (5 m)

**Conduit Liner** – 44 Series

\* † **COMPLETE DETAILS ON PAGE 5**

XX Indicates 10 ft, 12 ft, 15 ft, 20 ft, & 25 ft. Visit [VictorTechnologies.com/Tweco](http://VictorTechnologies.com/Tweco) or refer to catalog for available cable lengths. Or call Technical Service at 800-426-1888 to discuss special options.



Standard Consumable Set: Thread-on nozzle



### New #3 TWECO Classic MIG Gun Repair Parts

Description	Part #	Stock #
#3 TWECO Classic Gun Hanger	152	2030-2152
#3 TWECO Classic Replacement Handle Assy	83RC	2030-2084
#3 Current to Tweco Classic Conversion Kit *1	83R-CK	2030-2085
#3 TWECO Classic Dual Schedule Handle Assy	N/A	N/A
#3 Replacement Binder Posts & handle screws	122FM	2020-2122
#3 TWECO Classic Standard Trigger Assy	92RR	2020-2093
#3 TWECO Classic Standard Trigger Blades	94RC	2040-2100

\*1. The 83R-CK TWECO Classic Conversion Kit allows you to convert your standard Legacy #3 Professional MIG Gun to the new and improved TWECO #3 Classic MIG Gun handles and trigger assembly.

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## TWECO® CLASSIC NO. 4 400 Amps @ 60% Duty Cycle, CO<sub>2</sub>

Refer to Page 7 for Conversion Kit Installation Instructions

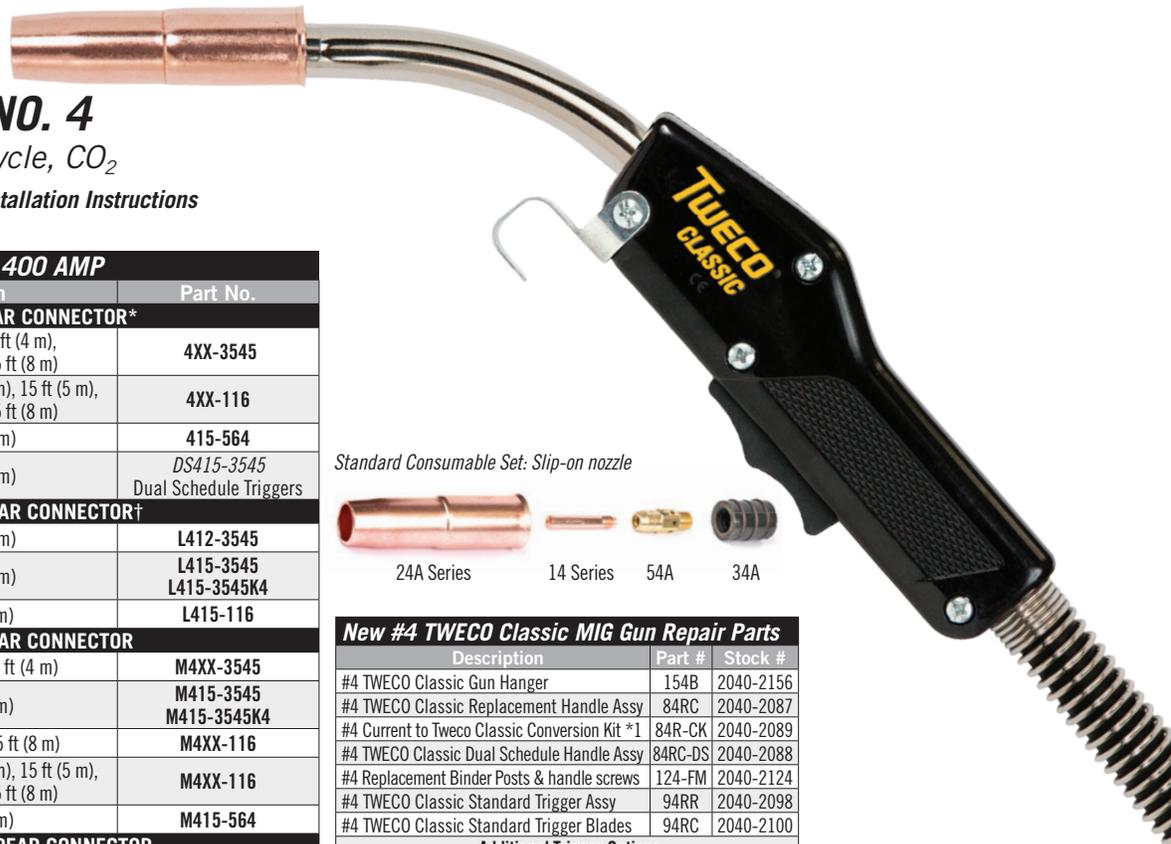
CLASSIC NO. 400 AMP		
Wire Size	Length	Part No.
<b>TWECO® STYLE REAR CONNECTOR*</b>		
Up To .045" (1.2 mm)	10 ft (3 m), 12 ft (4 m), 20 ft (6 m) & 25 ft (8 m)	4XX-3545
Up To 1/16" (1.6 mm)	10 ft (3 m), 12 ft (4 m), 15 ft (5 m), 20 ft (6 m) & 25 ft (8 m)	4XX-116
5/64" (2.0 mm)	15 ft (5 m)	415-564
Up To .045" (1.2 mm)	15 ft (5 m)	DS415-3545 Dual Schedule Triggers
<b>LINCOLN® STYLE REAR CONNECTOR†</b>		
Up To .045" (1.2 mm)	12 ft (4 m)	L412-3545
Up To .045" (1.2 mm) w/ Knucklehead Tube	15 ft (5 m)	L415-3545 L415-3545K4
Up To 1/16" (1.6 mm)	15 ft (5 m)	L415-116
<b>MILLER® STYLE REAR CONNECTOR</b>		
Up To .045" (1.2 mm)	10 ft (3 m), 12 ft (4 m)	M4XX-3545
Up To .045" (1.2 mm) w/ Knucklehead Tube	15 ft (5 m)	M415-3545 M415-3545K4
Up To .045" (1.2 mm)	20 ft (6 m) & 25 ft (8 m)	M4XX-116
Up To 1/16" (1.6 mm)	10 ft (3 m), 12 ft (4 m), 15 ft (5 m), 20 ft (6 m) & 25 ft (8 m)	M4XX-116
5/64" (2.0 mm)	15 ft (5 m)	M415-564
<b>EURO-KWIK® STYLE REAR CONNECTOR</b>		
Up To .045" (1.2 mm)	12 ft (4 m) & 15 ft (5 m)	X4XX-3545
Up To 1/16" (1.6 mm)	15 ft (5 m)	X415-116
Up To 1/16" (1.6 mm)	12 ft (4 m)	X412FN-116 FN-Specially Furnished

**Standard Conductor Tube** – 64J-60 (Stock No. 1640-1106) on all guns up to 15 ft (5 m)  
64J-45 (Stock No. 1640-1105) on all guns over 15 ft (5 m)

**Conduit Liner** – 44 Series

\* † COMPLETE DETAILS ON PAGE 5

XX Indicates 10 ft, 12 ft, 15 ft, 20 ft, & 25 ft. Visit [VictorTechnologies.com/Tweco](http://VictorTechnologies.com/Tweco) or refer to catalog for available cable lengths. Or call Technical Service at 800-426-1888 to discuss special options.



Standard Consumable Set: Slip-on nozzle



### New #4 TWECO Classic MIG Gun Repair Parts

Description	Part #	Stock #
#4 TWECO Classic Gun Hanger	154B	2040-2156
#4 TWECO Classic Replacement Handle Assy	84RC	2040-2087
#4 Current to Tweco Classic Conversion Kit *1	84R-CK	2040-2089
#4 TWECO Classic Dual Schedule Handle Assy	84RC-DS	2040-2088
#4 Replacement Binder Posts & handle screws	124-FM	2040-2124
#4 TWECO Classic Standard Trigger Assy	94RR	2040-2098
#4 TWECO Classic Standard Trigger Blades	94RC	2040-2100

#### Additional Trigger Options

#4 TWECO Classic Dual Schedule Trigger Assy	94R-DS	2040-2101
#4 TWECO Classic Locking Trigger Assembly	94R-L	2040-2102

\*1. The 84R-CK TWECO #4 Classic Conversion Kit allows you to convert your standard Legacy #4 Professional MIG Gun to the new and improved TWECO #4 Classic MIG Gun handles and trigger assembly.

2. Please contact your Tweco Customer Care Representative at 1-800-426-1888 if you have any questions, concerns, or if you want to convert your Dual Schedule or Locking Trigger Legacy #4 Professional MIG Gun to the TWECO Classic.

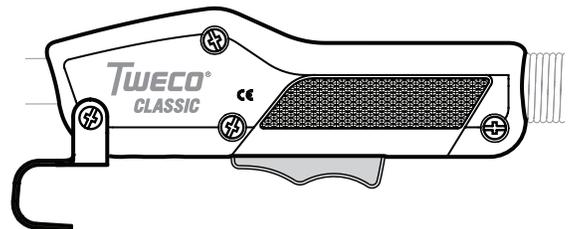
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## Tweco has introduced a new & improved MIG Gun handle for our Professional MIG Gun and named it the TWECO Classic.

### New TWECO Classic Professional MIG Gun

This is the new TWECO Classic MIG Gun. This gun is characterized by the new front handle displaying a new bold yellow molded-in TWECO logo. Please order the new TWECO Classic MIG Gun replacement parts from the list in this brochure.

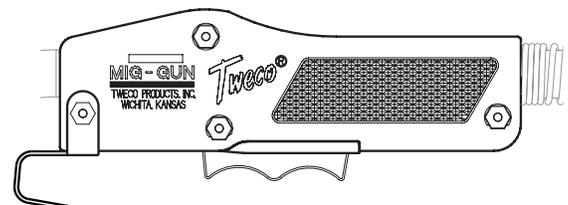
**NOTE:** The handle parts on the new TWECO Classic are not interchangeable with the legacy Tweco Professional MIG Gun.



### Legacy Tweco Professional MIG Gun

This is the Legacy TWECO Professional MIG Gun. This gun is characterized by the old logo handle. Legacy Tweco Professional MIG Gun replacement parts will remain available unless discontinued.

**NOTE:** The handle and trigger parts on the legacy Tweco Professional MIG Guns are not interchangeable with the new TWECO Classic MIG Gun.



## TWECO® CLASSIC NO. 5

500 Amps @ 60% Duty Cycle, CO<sub>2</sub>

Refer to Page 7 for Conversion Kit Installation Instructions

CLASSIC NO. 500 AMP		
Wire Size	Length	Part No.
<b>TWECO® STYLE REAR CONNECTOR*</b>		
Up To 1/16" (1.6 mm)	15 ft (5 m) & 25 ft (8 m)	5XX-116
3/32" (2.4 mm)	15 ft (5 m) & 25 ft (8 m)	5XX-332
<b>LINCOLN® STYLE REAR CONNECTOR†</b>		
Up To 3/32" (2.4 mm)	10 ft (3 m)	L515-332
<b>MILLER® STYLE REAR CONNECTOR</b>		
Up To 1/16" (1.6 mm)	15 ft (5 m)	M515-116

XX Indicates 10 ft, 12 ft, 15 ft, 20 ft, & 25 ft. Visit [VictorTechnologies.com/Tweco](http://VictorTechnologies.com/Tweco) or refer to catalog for available cable lengths. Or call Technical Service at 800-426-1888 to discuss special options.

Standard Conductor Tube – 66J-60 (Stock No. 1660-1826)

Conduit Liner – 45 Series

New #5 TWECO Classic MIG Gun Repair Parts		
Description	Part #	Stock #
#5 TWECO Classic Gun Hanger	154B	2040-2156
#5 TWECO Classic Replacement Handle Assy	85RC	2050-2088
#5 Current to Tweco Classic Conversion Kit *1	85R-CK	2050-2089
#5 TWECO Classic Dual Schedule Handle Assy	N/A	N/A
#5 Replacement Binder Posts & handle screws	124-FM	2040-2124
#5 TWECO Classic Standard Trigger Assy	94RR	2040-2098
#5 TWECO Classic Standard Trigger Blades	94RC	2040-2100
<b>Additional Trigger Options</b>		
#5 TWECO Classic Dual Schedule Trigger Assy	94R-DS	2040-2101
#5 TWECO Classic Locking Trigger Assy	94R-L	2040-2094

Standard Consumable Set: Thread-on, two-piece nozzle



- The 85R-CK TWECO Classic Conversion Kit allows you to convert your standard Legacy #5 Professional MIG Gun to the new and improved TWECO #5 Classic MIG Gun handles and trigger assembly.
- Please contact your Tweco Customer Care Representative at 1-800-426-1888 if you have any questions, concerns, or if you want to convert your Dual Schedule or Locking Trigger Legacy #5 Professional MIG Gun to the TWECO Classic.

## TWECO CLASSIC NO. 6

600 Amps @ 60% Duty Cycle, CO<sub>2</sub>

Refer to Page 7 for Conversion Kit Installation Instructions

CLASSIC NO. 600 AMP		
Wire Size	Length	Part No.
<b>TWECO® STYLE REAR CONNECTOR*</b>		
3/32" (2.4 mm)	15 ft (5 m)	615-332
<b>MILLER® STYLE REAR CONNECTOR</b>		
3/32" (2.4 mm)	15 ft (5 m)	M615-116

Standard Conductor Tube – 66J-60 (Stock No. 1660-1826)

Conduit Liner – 45 Series

New #6 TWECO Classic MIG Gun Repair Parts		
Description	Part #	Stock #
#6 TWECO Classic Gun Hanger	154B	2040-2156
#6 TWECO Classic Replacement Handle Assy	85RC	2050-2088
#6 Current to Tweco Classic Conversion Kit *1	85R-CK	2050-2089
#6 TWECO Classic Dual Schedule Handle Assy	N/A	N/A
#6 Replacement Binder Posts and handle screws	124-FM	2040-2124
#6 TWECO Classic Standard Trigger Assy	94RR	2040-2098
#6 TWECO Classic Standard Trigger Blades	94RC	2040-2100
<b>Additional Trigger Options</b>		
#6 TWECO Classic Dual Schedule Trigger Assy	94R-DS	2040-2101
#6 TWECO Classic Locking Trigger Assy	94R-L	2040-2102

Standard Consumable Set: Thread-on, two-piece nozzle



- The 85R-CK TWECO Classic Conversion Kit allows you to convert your standard Legacy #6 Professional MIG Gun to the new and improved TWECO #6 Classic MIG Gun handles and trigger assembly.
- Please contact your Tweco Customer Care Representative at 1-800-426-1888 if you have any questions, concerns, or if you want to convert your Dual Schedule or Locking Trigger Legacy #6 Professional MIG Gun to the TWECO Classic.

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#### ADDITIONAL INFORMATION

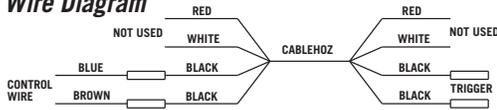
\* Adapter kits are available to fit Tweco rear connection to most wire feeders.

† Fits Lincoln LN7, 8, 9, SP200 - SOME LINCOLN WIRE FEEDERS ARE ASSEMBLED WITH THEIR K1500-2 GUN RECEIVING BUSHING THAT WILL ACCEPT TWECO STYLE MIG GUNS DIRECT FROM THE FACTORY. CONTROL WIRE PART NO. MS354-DSLJ (STOCK NO. 2060-2137) MUST BE ORDERED SEPARATELY.

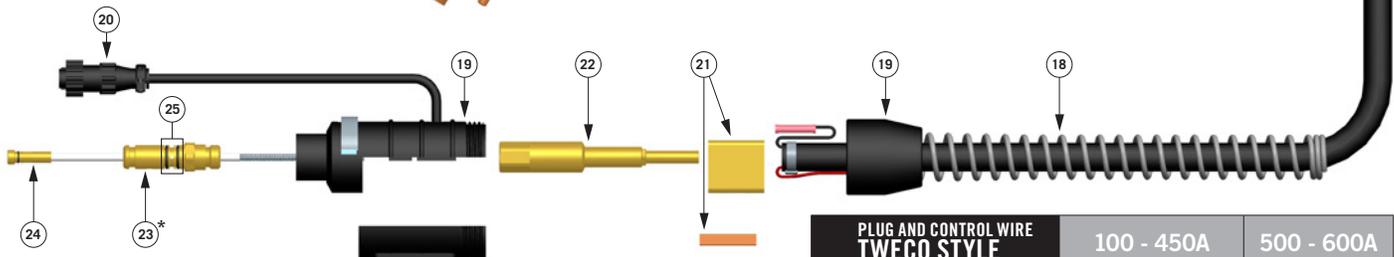
Not all products available in all areas. Consult your regional Tweco Catalog, website, or Customer Care for availability.

## Tweco® MIG Gun Assembly

### Wire Diagram



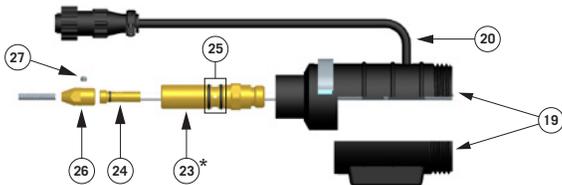
### Tweco Back End



PLUG AND CONTROL WIRE TWECO STYLE		100 - 450A	500 - 600A
	DESCRIPTION	Part No. • Stock No.	Part No. • Stock No.
23	Connector Plug	350-174H • 2035-2110	176SH • 2060-2177
	Connector Plug (Extra Long)	350-174HXL • 2035-2116	N/A
25	O-Ring Only (Package of 10)	224S • 2064-2059	225S • 2050-2226
NS	Thermal Arc® Control Jumper Cord	MS-354-TAJ • 2060-2139	

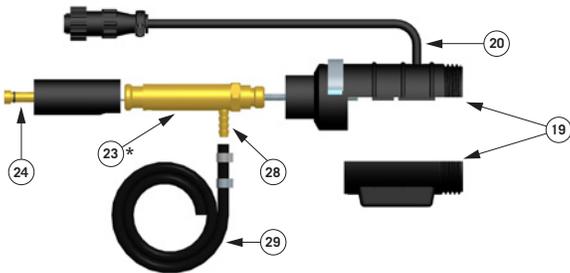
NS - Not Shown

### Miller® Back End



PLUG AND CONTROL WIRE MILLER® STYLE		100 - 450A	500 - 600A
	DESCRIPTION	Part No. • Stock No.	Part No. • Stock No.
23	Connector Plug	350-174MH • 2035-2111	EL176MH • 2060-2178
	Connector Plug (Extra Long)	350-174MHXL • 2035-2114	N/A
25	O-Ring Only (Package of 10)	224S • 2064-2059	
26	Wire Guide Assembly Only	174M-N • 2040-2184	175M-N • 2050-2178
27	Set Screw Only (Package of 10)	44CS • 2040-2046	

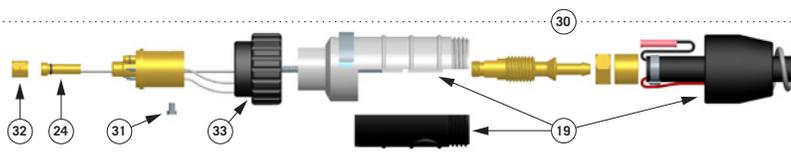
### Lincoln® Back End



PLUG AND CONTROL WIRE LINCOLN® STYLE		100 - 450A	500 - 600A
	DESCRIPTION	Part No. • Stock No.	Part No. • Stock No.
23	Connector Plug	350-174LH • 2035-2112	EL176LH • 2060-2680
28	Gas Nipple	35-170-5 • 2000-2175	
29	Gas Hose With Clamp	AK353 • 2642-2300	
NS	Lincoln Control Jumper Cord	MS354DS-LJ • 2060-2137	

NS - Not Shown

### Euro-Kwik Back End



PLUG AND CONTROL WIRE EURO-KWIK STYLE		100 - 450A	500 - 600A
	DESCRIPTION	Part No. • Stock No.	Part No. • Stock No.
30	Euro-Kwik Body Assembly	174EX-1 • 2040-2276	
31	Screw Only	4-MS • 2011-2004	
32	Euro-Kwik Conduit Cap Only	174EX-1C • 2040-2279	
33	Euro-Kwik Nut	174X-2 • 2040-2177	

\* See Plug and Control Wire Tables.

Call Tweco Technical Service for questions at 800-426-1888

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# Parts List for Tweco® Classic Assembly

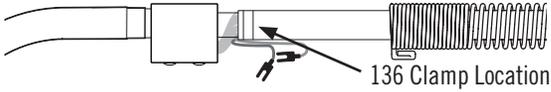
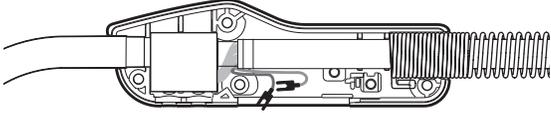
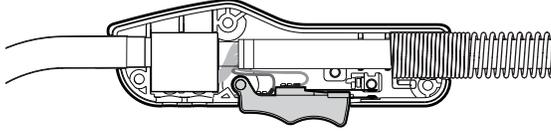
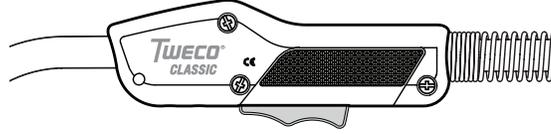
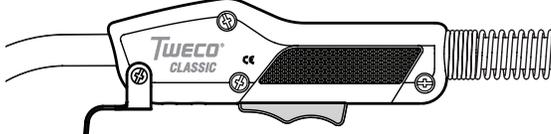
Part Numbers - **BOLD**  
Stock Numbers - **LIGHT**

<b>Classic Air-Cooled MIG Guns #2, #3, #4, #5 &amp; #6 Replacement Parts</b>						
#	Description	#2	#3	#4	#5	#6
1	Nozzles	22 Series	23 Series	24A Series	25CT Series w/ 35CT Base	26CT Series w/ 36CT Base
2	Contact Tips	14 Series	14 Series	14 Series	15H Series	16 Series
3	Diffusers	52	54A	54A	55 Series	56S Series
4	Nozzle Insulators	32	N/A	34A	N/A	N/A
5	Conductor Tubes	62J Series	63J Series	64J Series	65J Series	66J Series
6	Gun Hanger	<b>152</b> 2020-2152		<b>154B</b> 2040-2156		
7	Handle Assembly (Standard)	<b>83RC</b> 2030-2084		<b>84RC</b> 2040-2087		<b>85RC</b> 2050-2088
	Handle Assembly (Dual Schedule)	N/A		<b>84RC-DS</b> 2040-2088		N/A
8	Binder Post & Screw (4 Required)	<b>122FM</b> 2020-2122		<b>124FM</b> 2040-2124		
9	Trigger Control Wire Terminal (Standard - 2 ea.)			<b>244</b> 2040-2224		
	Trigger Control Wire Terminal (Dual Schedule - 4 ea.)	N/A		<b>244LK</b> 2040-2246		N/A
10	Trigger Assembly (Standard)	<b>92RR</b> 2020-2093		<b>94RR</b> 2040-2098		
11	Trigger Blades			<b>94RC</b> 2040-2100		
12	Trigger Assembly (Dual Schedule)	N/A		<b>94RDS</b> 2040-2101		
13	Trigger Assembly (Locking)	N/A		<b>94R-L</b> 2040-2102		
14	Front Cable Connector	<b>102</b> 2020-2102		<b>104</b> 2040-2104		
15	Cable Clamp			<b>136</b> 2060-2690		
16	Front Strain Relief Spring	<b>142-6-SPR</b> 2020-2144		<b>144-6-SPR</b> 2040-2146	<b>145-6-SPR</b> 2050-2147	
17	Cablehoz®	<b>200</b> 1720-2100	<b>300</b> 1730-2100	<b>400</b> 1740-2100	<b>500</b> 1750-2100	<b>600S</b> 1760-2100
18	Rear Strain Relief Spring			<b>235RSSR</b> 2060-2035		
19	Rear Case (Direct Plug)			<b>R6RC</b> 2060-2040		
	Rear Case (Euro)			<b>X6RC</b> 2060-2006		
20	Control Wire (Standard)			<b>MS354-DSM</b> 2060-2140		
	Control Wire (Dual Schedule)			<b>194DS</b> 2040-2195		
21	Rear Cable Connector (Direct Plug)			<b>104</b> 2040-2104		
	Rear Cable Connector (Euro)	<b>172X-M</b> 2020-2181		<b>174X-M</b> 2040-2181		N/A
22	Adapter (Direct Plug)	<b>M170-2H</b> 2020-2165	<b>M170-4H</b> 2020-2166		<b>M170-5H</b> 2020-2167	
23	Connector Plugs	Tweco, Miller®, Lincoln®, Euro-Kwik styles available - Refer to Plug & Control Wire charts on page 6				
24	Conduit Assembly	42 Series, 44 Series, and 45 Series Available - Refer to Plug & Control Wire charts on page 6				
NS	Repair/Conversion Kits	<b>83R-CK</b> 2030-2085		<b>84R-CK</b> 2040-2089	<b>85R-CK</b> 2050-2089	

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## Classic Air-Cooled MIG Gun Conversion Instructions

These instructions convert a Tweco® Professional MIG Gun to a Tweco® Classic Professional MIG Gun. Read and follow these instructions carefully.

1. Disconnect MIG Gun from machine.	
2. Remove gun hanger, handle (both halves) and trigger.	
3. Place the MIG Gun assembly inside the bottom handle half and confirm that your strain relief is inside the handle half.	
4. Mount the wire connectors to the new trigger and place the trigger inside the handle half.	
5. Lay the top handle half in place on the bottom half and begin inserting screws.	
6. Place the MIG Gun hanger in position and tighten all screws.	
7. MIG Gun is ready for use.	

### NOTE:

Do not remove **136** cable clamp unless necessary. Replacement cable clamps **136** 2060-2690 are available.

Also, a cable clamp installation tool is available - **136TOOL** 2060-2691 if you repair MIG Guns often.

### Tweco Classic Professional Conversion Kit Parts List

Description	Qty
TWECO Classic Left Handle Half	1
TWECO Classic Right Handle Half	1
Binder Post	4
Binder Screw	4
TWECO Classic Standard Trigger Assembly	1
TWECO Classic Gun Hanger	1

MIG Gun	Conversion Kit Part #
#2,	<b>83R-CK</b> (2030-2085)
#3	
#4	<b>84R-CK</b> (2040-2089)
#5	<b>85R-CK</b> (2050-2089)
#6	

# Classic MIG Gun Replacement Parts Cross Reference

New #2 TWECO Classic Professional MIG Gun			Legacy #2 Professional MIG Gun		
Description	Part No.	Stock No.	Description	Part No.	Stock No.
#2 TWECO Classic Gun Hanger	152	2020-2152	#2 Professional Gun Hanger	152	2020-2152
#2 TWECO Classic Replacement Handle Assembly	83RC	2030-2084	#2 Professional Handle Assembly	83	2030-2083
#2 Current to Tweco Classic Conversion Kit *1	83R-CK	2030-2085	N/A	N/A	N/A
#2 TWECO Classic Dual Schedule Handle Assembly	N/A	N/A	#2 Dual Schedule Handle Assembly	N/A	N/A
#2 Replacement Binder Posts and handle screws	122FM	2020-2122	#2 Replacement Binder Posts and handle screws	122-FM	2020-2122
#2 TWECO Classic Standard Trigger Assembly	92RR	2020-2093	Standard Replacement Trigger Assembly	92	2020-2092
#2 TWECO Classic Standard Trigger Blades	94RC	2040-2100	#2 Standard Trigger Replacement Blades	92C	2020-2094

New #3 TWECO Classic Professional MIG Gun			Legacy #3 Professional MIG Gun		
Description	Part No.	Stock No.	Description	Part No.	Stock No.
#3 TWECO Classic Gun Hanger	152	2030-2152	#3 Professional Gun Hanger	152	2020-2152
#3 TWECO Classic Replacement Handle Assembly	83RC	2030-2084	#3 Professional Handle Assembly	83	2030-2084
#3 Current to Tweco Classic Conversion Kit *1	83R-CK	2030-2085	N/A	N/A	N/A
#3 TWECO Classic Dual Schedule Handle Assembly	N/A	N/A	#3 Dual Schedule Handle Assembly	N/A	N/A
#3 Replacement Binder Posts and handle screws	122FM	2020-2122	#3 Replacement Binder Posts and handle screws	122-FM	2020-2122
#3 TWECO Classic Standard Trigger Assembly	92RR	2020-2093	Standard Replacement Trigger Assembly	92	2020-2092
#3 TWECO Classic Standard Trigger Blades	94RC	2040-2100	#3 Standard Trigger Replacement Blades	92C	2020-2094

New #4 TWECO Classic Professional MIG Gun			Legacy #4 Professional MIG Gun		
Description	Part No.	Stock No.	Description	Part No.	Stock No.
#4 TWECO Classic Gun Hanger	154B	2040-2156	#4 Professional Gun Hanger	154	2040-2154
#4 TWECO Classic Replacement Handle Assembly	84RC	2040-2087	#4 Professional Handle Assembly	84A	2040-2084
#4 Current to Tweco Classic Conversion Kit *1	84R-CK	2040-2089	N/A	N/A	N/A
#4 TWECO Classic Dual Schedule Handle Assembly	84RC-DS	2040-2088	#4 Dual Schedule Handle Assembly	84DS	2040-2085
#4 Replacement Binder Posts and handle screws	124FM	2040-2124	#4 Replacement Binder Posts and handle screws	124-FM	2040-2124
#4 TWECO Classic Standard Trigger Assembly	94RR	2040-2098	Standard Replacement Trigger Assembly	94R	2040-2096
#4 TWECO Classic Standard Trigger Blades	94RC	2040-2100	#4 Standard Trigger Replacement Blades	94C	2040-2093
#4 TWECO Classic Dual Schedule Trigger Assembly	94RDS	2040-2101	#4 Dual Schedule Trigger Assembly	94LK-DS	2040-2099
#4 TWECO Classic Locking Trigger Assembly	94R-L	2040-2102	#4 Locking Trigger Assembly	94L	2040-2094

New #5 TWECO Classic Professional MIG Gun			Legacy #5 Professional MIG Gun		
Description	Part No.	Stock No.	Description	Part No.	Stock No.
#5 TWECO Classic Gun Hanger	154B	2040-2156	#5 Professional Gun Hanger	154	2040-2154
#5 TWECO Classic Replacement Handle Assembly	85RC	2050-2088	#5 Professional Handle Assembly	85	2050-2085
#5 Current to Tweco Classic Conversion Kit *1	85R-CK	2050-2089	N/A	N/A	N/A
#5 TWECO Classic Dual Schedule Handle Assembly	N/A	N/A	#5 Dual Schedule Handle Assembly	N/A	N/A
#5 Replacement Binder Posts and handle screws	124-FM	2040-2124	#5 Replacement Binder Posts and handle screws	124-FM	2040-2124
#5 TWECO Classic Standard Trigger Assembly	94RR	2040-2098	Standard Replacement Trigger Assembly	94R	2040-2096
#5 TWECO Classic Standard Trigger Blades	94RC	2040-2100	#5 Standard Trigger Replacement Blades	94C	2040-2093
#5 TWECO Classic Dual Schedule Trigger Assembly	94RDS	2040-2101	#5 Dual Schedule Trigger Assembly	94LK-DS	2040-2099
#5 TWECO Classic Locking Trigger Assembly	94R-L	2040-2102	#5 Locking Trigger Assembly	94L	2040-2094

New #6 TWECO Classic Professional MIG Gun			Legacy #6 Professional MIG Gun		
Description	Part No.	Stock No.	Description	Part No.	Stock No.
#6 TWECO Classic Gun Hanger	154B	2040-2156	#6 Professional Gun Hanger	154	2040-2154
#6 TWECO Classic Replacement Handle Assembly	85RC	2050-2088	#6 Professional Handle Assembly	85	2050-2085
#6 Current to Tweco Classic Conversion Kit *1	85R-CK	2050-2089	N/A	N/A	N/A
#6 TWECO Classic Dual Schedule Handle Assembly	N/A	N/A	#6 Dual Schedule Handle Assembly	N/A	N/A
#6 Replacement Binder Posts and handle screws	124-FM	2040-2124	#6 Replacement Binder Posts and handle screws	124-FM	2040-2124
#6 TWECO Classic Standard Trigger Assembly	94RR	2040-2098	Standard Replacement Trigger Assembly	94R	2040-2096
#6 TWECO Classic Standard Trigger Blades	94RC	2040-2100	#6 Standard Trigger Replacement Blades	94C	2040-2093
#6 TWECO Classic Dual Schedule Trigger Assembly	94RDS	2040-2101	#6 Dual Schedule Trigger Assembly	94LK-DS	2040-2099
#6 TWECO Classic Locking Trigger Assembly	94R-L	2040-2102	#6 Locking Trigger Assembly	94L	2040-2094

For additional information refer to our catalog or visit us on line at [VictorTechnologies.com/Tweco](http://VictorTechnologies.com/Tweco)