

also available from Gullco....

THE WORLD'S MOST COMPLETE RANGE OF STABILIZING OVENS

PORTABLES....

....lightweight but rugged, easy to load, easy to carry, ready to provide low cost control of welding quality in the shop or at the job site. Available in 20 lb. capacity (illustrated at right), and 50lb. capacity models.



DETAILED INFORMATION RE GULLCO STABILIZING OVENS IS PROVIDED IN BULLETIN GOV-2/03

....AND COMPACT, STACK-ABLE IN-SHOP MODELS

featuring modular design with controls recessed for protection, removable shelves and thermostat control that maintains oven temperature in the 100°-550° F range. Available in 125 lb., 350 lb. and 1000 lb. capacity models.

1000 POUND CAPACITY HIGH TEMPERATURE ELECTRODE RE-BAKING/STABILIZING OVEN

....available in two models - one equipped with an Indicating Control System and the other with an Electronic Digital Programmer/ Controller. Complete details are provided in Gullco Bulletin GHTO -186 ...available from Gullco or your Gullco distributor.



Flux Hoppers

Flux Holding Ovens

and Flux Rebake Ovens

FOR SUBMERGED ARC WELDING OPERATIONS



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SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

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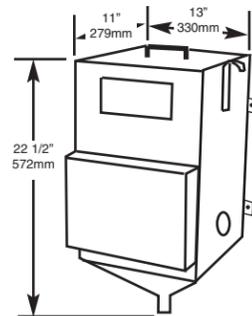
FROM GULLCO....A FLUX CONDITIONING/CONTROL UNIT EXACTLY SUITED TO YOUR REQUIREMENTS... AND THE ASSURANCE THAT THE MOST STRINGENT FLUX SPECIFICATIONS ARE BEING MAINTAINED.

Flux Hoppers

100 LB. HOPPER

Model GOV 100 FH -

This 100 lb. Capacity Flux Hopper is designed for mounting either directly above the welding head or on the welding manipulator to maintain the flux in its original dry state. It is complete with mounting lugs, lift-off loading lid, thermometer, flux level window, flux screen and a flux heating system incorporating 40 watts of low density elements. Temperature controlled by thermostat. Temperature range 100° to 400°F. All for operation on 115 volts, 50/60 cycle AC power supply. Weight 27 lbs.



SUBMERGED ARC MOGGY

Model GM-02- This Moggy trackless travel carriage can be equipped to produce precision, quality submerged arc or MIG welds. It is guided by adjustable horizontal guide roller assemblies which maintain a set distance from a vertical member or a unique optional "handled" steering device. The unit comes complete with a removable attachment post that holds a wire feed head, flux hopper & valve (submerged arc unit only), wire spool, controls and adjustable weld positioning brackets with horizontal and vertical slides that enable full positioning of the weld gun either behind or beside the carriage. See Gullco Bulletin SAM-01 for complete details.



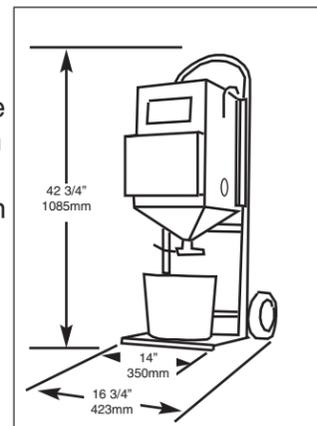
Flux Holding Ovens

100 LB. PORTABLE HOLDING OVEN

Model GOV

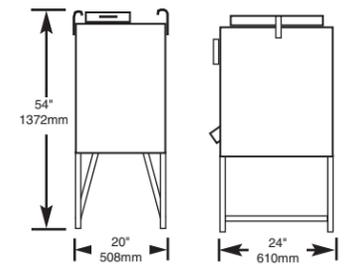
100 PFD - This portable 100 lb. capacity Flux Holding Oven uses the same flux hopper as Model GOV 100 FH except is supplied complete with

portable carrier, a 25 lb. capacity flux bucket for transfer of the flux to the welding head. Flux bucket gravity feed from a positive lever type valve at the base of the Hopper. The 100lb. Hopper can be readily detached from its portable carrier and mounted directly above the welding head or on the welding manipulator. All for operation on 115 volts, 50/60 cycle AC power supply. Weight 50 lbs.



200 LB. HOLDING OVEN

Model GOV 200 FD - This insulated 200 lb. capacity Flux Holding Oven is generally located in the storage area and is used to keep the flux in its dry state or to dry out flux that has picked up moisture. It is complete with lifting lugs, and hinged loading lid, thermometer and a flux heating system incorporating 1500 watts of low density elements. Temperature controlled by thermostat. Temperature range 100° to 550° F. All for operation on 115 volts, 50/60 cycle AC power supply. Weight 155 lbs.



600 LB. HOLDING OVEN

Model GOV 600 FD3 - This fully insulated 600 lb. capacity Flux Oven incorporates three (3) individual 200 lb. hoppers, enabling up to three (3) different types of flux to be stored and dried simultaneously. It is complete with three (3) hinged loading lids, lifting lugs, three (3) individual thermometers and a flux heating system incorporating 4,500 watts of low density elements. Temperature is controlled by three (3) individual thermostats so that each hopper is individually controlled. Temperature range 100° to 550° F. All for operation on 220 volt, single phase AC power supply. Weight 250 lbs.



Note: All above Ovens can be supplied for operation on 220 volts or 440 volts, single phase power supply. Please consult factory.

600 LB. FLUX REBAKE OVEN

Model GOV 600 FDH - This fully insulated 600 lb. capacity high temperature Flux Rebaek Oven is similar in design to the above Model GOV 600 FD3, except incorporating high temperature insulation, high temperature wiring and the flux heating system which incorporates 11,400 watts of low density elements. Temperature range 100° to 850° F. Each hopper controlled by an individual thermostat to provide individual temperature control. All for operation on 220, 440 or 575 volts, 3 phase power supply. Weight 350 lbs.

Note: Voltage must be specified at time of placing order.

