

## OK Tubrodur 60 G M

A 5%Cr - 1%Mo alloyed metal cored wire for use with carbon dioxide shielding gas.

Specifications	
<b>Classifications</b>	EN 14700 : T Z Fe2 DIN 8555 : MF6-55GP

<b>Welding Current</b>	DC+
<b>Alloy Type</b>	5%Cr 1%Mo
<b>Shielding Gas</b>	C1 (EN ISO 14175)

Typical Weld Metal Analysis %				
C	Mn	Si	Cr	Mo
0.67	0.78	0.71	5.33	1.00

Deposition Data				
Diameter	Current	Voltage	Wire Feed Speed	Deposition Rate
1.2 mm	150-350 A	18-34 V	5.3-16.4 m/min	2.2-7.0 kg/h
1.6 mm	150-450 A	21-40 V	2.4-11.9 m/min	1.8-9.0 kg/h