

Weldbraz



Brazing Rods Cu59ZnSnMn

AWS A5.8.04 EN 1044

Welding Process: Gas Welding
Welding Gas: Oxy/Acetylene

Chemical Analysis (WT%)

Cu	Si	Sn	Zn
59	0.3	0.4	BAL

Silicon Bronze C2 Brazing Rods - Cu59 ZnSnMn

General purpose brazing rod used for brazing of steel, copper alloys, cast iron, nickel alloys & stainless steel.

Part No.	Diameter	Weight
WER1710	1.6mm	2.5 Kg
WER1711	2.4mm	2.5 Kg
WER1712	3.2mm	2.5 Kg
WER1713	4.8mm	2.5 Kg

Flux Coated Bronze Brazing Rods C2FC Cu59 ZnSnMnFC

For continuous brazing of mild steel, galvanised steel & dissimilar joints.

Part No.	Diameter	Weight
WER1721	2.4mm	2.5 Kg
WER1722	3.2mm	2.5 Kg

Flux Impregnated Silicon Bronze Brazing Rod CuZnSnMn

Flux impregnated is ideal for brazing clean mild steel.

Part No.	Diameter	Weight
WER1731	2.4mm	2.5 Kg
WER1732	3.2mm	2.5 Kg